



## Technical Data Sheet.

# Permacron® Fine Putty 7715

User-friendly 1K fine putty for the Base System (not VOC-compliant)

Permacron Fine Putty 7715 is a 1K fine putty based on acrylic resins for filling small pores.

- Is easy to sand.
- Is flexible and produces a fine and pore-free finish.
- Dries quickly.



For professional use only!


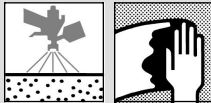
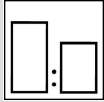



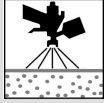
Spies Hecker simply closer.



An Axalta Coating Systems Brand

# Permacron® Fine Putty 7715

## Product preparation - application

	It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.					
	Old or original paintwork well sanded and cleaned. Surfaces pretreated with 2K polyester products and then finely sanded and cleaned. Fully cured 2K Surfacer or 2K Epoxy Primer-surfacer sanded and cleaned					
	Ready to use					
	Not applicable					
	<table><tr><td></td><td>7715</td></tr><tr><td>20 °C</td><td>30 min - 1 hr</td></tr></table>			7715	20 °C	30 min - 1 hr
	7715					
20 °C	30 min - 1 hr					
	P240 - P500					
	Surfacer Primer-Surfacer					
VOC compliant	This product mix is not VOC compliant.					

# Permacron® Fine Putty 7715

## Products



Permacron® Fine Putty 7715

Clean after use with a suitable solventbased cleaning thinner.

## Remarks

- Material has to be at room temperature (18-25°C) before use.
- Apply in 2 to 4 thin coats at intervals of minimum 10 minutes.
- 1K Fine Putty is only recommended for little scratches or chips. For more filling, use a polyester putty.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Spies Hecker product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Spies Hecker product range, unless explicitly indicated otherwise.

For professional use only! The information provided in this documentation has been carefully selected and arranged by us. It is based upon our best knowledge on the subject at the date of issuance. The Information is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check the information with regard to up-to-dateness and suitability for his intended purpose. The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.