



Technical Data Sheet.

Permacron® Fine Putty 7715

User-friendly 1K fine putty for the Base System (not VOC-compliant)

Permacron Fine Putty 7715 is a 1K fine putty based on acrylic resins for filling small pores.

- Is easy to sand.
- Is flexible and produces a fine and pore-free finish.
- Dries quickly.



For professional use only!

Spies Hecker simply closer.



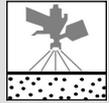
An Axalta Coating Systems Brand

Permacron® Fine Putty 7715

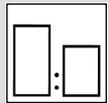
Product preparation - application



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Old or original paintwork well sanded and cleaned.
Surfaces pretreated with 2K polyester products and then finely sanded and cleaned.
Fully cured 2K Surfacer or 2K Epoxy Primer-surfacer sanded and cleaned



Ready to use



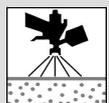
Not applicable



	7715
20 °C	30 min - 1 hr



P240 - P500



Surfacer
Primer-Surfacer

VOC compliant

This product mix is not VOC compliant.

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Products



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Clean after use with a suitable solventbased cleaning thinner.

Remarks

- Material has to be at room temperature (18-25°C) before use.
- Apply in 2 to 4 thin coats at intervals of minimum 10 minutes.
- 1K Fine Putty is only recommended for little scratches or chips. For more filling, use a polyester putty.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Spies Hecker product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Spies Hecker product range, unless explicitly indicated otherwise.

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