



## Technical Data Sheet.

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# Priomat® 1K Spot Primer 4074



Priomat 1K Spot Primer 4074 is an easy-to-apply spot primer used provide corrosion protection for all metal surfaces.

- Can be recoated quickly.
- Good top coat flow.
- Easy handling of SprayMax aerosol can.

For professional use only!


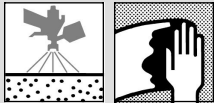

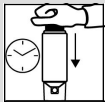


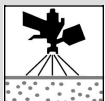
Spies Hecker simply closer.



An Axalta Coating Systems Brand


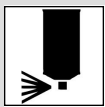
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## Product preparation - application STANDARD

	It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.	
	Small sanded-through spots down to the bare metal, e.g. on edges and corners, immediately before application of Waterborne Basecoat	
	Shake before use. (for at least 2 minutes) Make a spray test after shaking.	
	Not applicable	
	1 coat	final flash-off: 10 min - 15 min
	If desired slight denibbing with soft pad ultra-fine.	
	Permahyd Hi-TEC Base Coat 480 / Permahyd Base Coat 280/285 + Clearcoat	
VOC compliant	2004/42/IIB(e)(840) 730: The EU limit value for this product (product category: IIB(e)) in ready to use form is maximum 840 g/l of VOC. The VOC content of this product in ready to use form is maximum 730 g/l.	

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## Products

	Priomat® 1K Spot Primer 4074
	3 - 5 µm
	After use, hold aerosol can upside down and spray briefly to clean nozzle.

## Remarks

	<ul style="list-style-type: none"> <li>· Material has to be at room temperature (18-25°C) before use.</li> <li>· Application distance to the substrate should be 15 until 25 cm.</li> <li>· Priomat 1K Spot Primer 4074 is slightly transparent. Do not apply to coverage.</li> </ul>
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Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Spies Hecker product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Spies Hecker product range, unless explicitly indicated otherwise.

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