

Technical Data Sheet.

Raderal® Elastic Putty 2037

Special highly elastic putty for CV refinishing.

Raderal Elastic Putty 2037 is a special elastic putty for metal, to cover weld seams at CV refinishes.

- Special for the welding seams on road tankers.
- High filling power.
- Good to handle also in high film thickness.
- Good sandability.

For professional use only!

Spies Hecker simply closer.



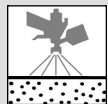
An Axalta Coating Systems Brand

Raderal® Elastic Putty 2037

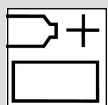
Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Bare steel sanded and cleaned
Old or original paintwork well sanded and cleaned.
Surfaces pretreated with 2K polyester products and then finely sanded and cleaned.
Glass fibre reinforced polyester substrates, free of release agents, sanded and cleaned.
Fully cured 2K Surfacer or 2K Epoxy Primer-Surfacer sanded and cleaned
Aluminium sanded and cleaned.



Putty		Hardener	
Volume	Weight	Volume	Weight
100 %	100	2 %	2
2037		BPO BLUE * BPO RED	

* ONLY FOR large surfaces and temp. >28°C



Pot life at 20°C: 4 min - 6 min



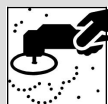
Apply smooth film immediately after mixing, avoiding air entrapment.



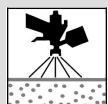
	BPO red/ BPO blue
20 °C	20 min - 30 min



Guideline for short wave IR equipment
Half power: 2 - 3 min



Coarse sand P80 - P120
Final sand P180 - P240




Raderal Spray Polyester 3508 (except on galvanised steel)
Primer
Primer-Surfacer
2K Surfacer

VOC compliant

2004/42/IIB(b)(250) 150: The EU limit value for this product (product category: IIB(b)) in ready to use form is maximum 250 g/l of VOC. The VOC content of this product in ready to use form is maximum 150 g/l.

Raderal® Elastic Putty 2037

Products

	<p>Raderal® Elastic Putty 2037</p> <p>BPO Hardener Paste Blue BPO Hardener Paste Red</p>
	<p>Clean after use with a suitable solventbased cleaning thinner.</p>

Remarks

	<ul style="list-style-type: none"> · Do not add more hardener than recommended to avoid bleeding and spot marking. · Do not apply over 1K primer, etch primer or thermoplastic acrylic finishes. · Do not wet sand. · Reaction temperature should be at least +5°C.
--	---

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Spies Hecker product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Spies Hecker product range, unless explicitly indicated otherwise.

For professional use only! The information provided in this documentation has been carefully selected and arranged by us. It is based upon our best knowledge on the subject at the date of issuance. The Information is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check the information with regard to up-to-dateness and suitability for his intended purpose. The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.