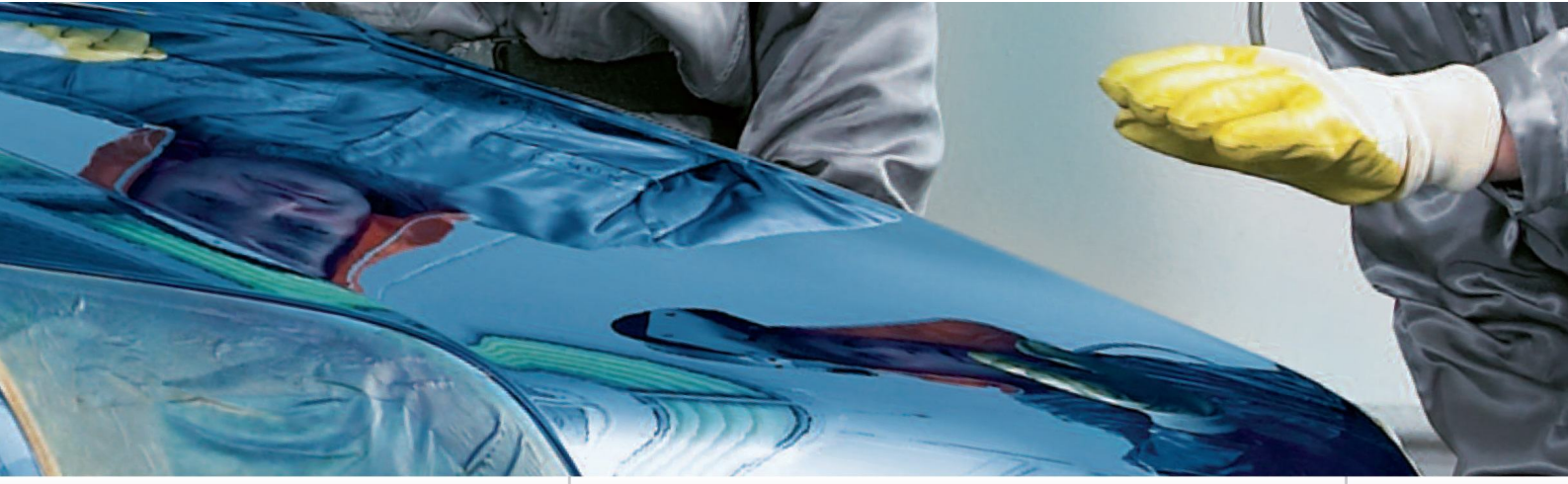


Technical Data Sheet.

Permacron® Blend-In Reducer 1031

Permacron Blend-in Reducer 1031 is used for the reliable blending of Permasolid and Permacron clearcoats and topcoats.

- Enables good blending-in.

For professional use only!

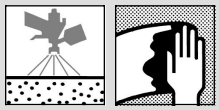
Spies Hecker simply closer.

An Axalta Coating Systems Brand

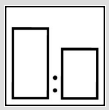
Permacron® Blend-In Reducer 1031

Product preparation - application Standard NON-VOC

It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Surfaces have to be prepared according to the recommendations in the TDS of the selected quality.



	Volume	
	1	5
2K Hardened Topcoat	Permacron HS Automotive 257 Permacron Automotive 275 Permacron MS Automotive 730	Permacron Blend-in Reducer 1031
2K Hardened Clearcoat	Permacron MS Parmasolid HS	Permacron Blend-in Reducer 1031

For recommended instructions see following pages.

Not applicable

VOC compliant

This product mix is not VOC compliant.

Permacron® Blend-In Reducer 1031

Blend-in method for Clear Coats MS / HS

Sanding the fade-out area and the transition to the intact old paintwork, e.g. with 3M Trizact P3000 Fine Finishing Disc or similar abrasives from other suppliers.
Optional: polish the widest fade-out zone with a coarse polish compound, if desired.
Clean the prepared area with Permaloid Silicone Remover 7010/7799.

Mix any Permacron MS Clear Coat according to the TDS. Overcoat the Permacron Base Coat 293/295 with ready-to-spray Permacron MS Clear Coat. Fade-out the clear in staggered coats with reduced pressure within the sanded area.

Mix Permacron Blend-In Reducer 1031 5:1 with the ready-to-spray Permacron MS Clear Coat and apply in thin coats with reduced pressure to the fade-out area. Dissolve the overspray and smooth the transition of the Permacron MS Clear Coat and stay within the P3000 sanded fade-out area.
Optional: Stay within the polished fade-out area.
Dry according to the TDS of the recpective Clear.
Additional IR drying of the fade-out area may reduce the risk of the edge rolling back when polished.

If required, lightly sand the transition zone after drying and cooling depending on the finish to be achieved e.g. with 3M Trizact P3000 or similar.
Polish using a rotary polish machine. Make sure to control contact pressure and direction of rotation from the closed topcoat film to the fade-out area.

Permacron® Blend-In Reducer 1031

Blend-in method for Top Coat 257 / 275 / 730

Sanding the fade-out area and the transition to the intact old paintwork, e.g. with 3M Trizact P3000 Fine Finishing Disc or similar abrasives from other suppliers.
Optional: polish the widest fade-out zone with a coarse polish compound, if desired.
Clean the prepared area with Permaloid Silicone Remover 7010/7799.

Mix the Permacron Automotive Top Coat 257/MS Automotive Top Coat 730 according to the TDS. Apply the ready-to-spray Permacron Automotive Top Coat 257/MS Automotive Top Coat 730 to cover the repair area and fade-out in staggered coats with reduced pressure within the sanded fade-out area.

Mix Permacron Blend-In Reducer 1031 5:1 with the ready-to-spray Permacron Automotive Top Coat 257/MS, Automotive Top Coat 730 and apply in thin coats with reduced pressure to the fade-out area.
Dissolve the overspray and smooth the transition of the Permacron Automotive Top Coat 257/MS,Automotive Top Coat 730 and stay within the P3000 sanded fade-out area.
Optional: Stay within the polished fade-out area.
Dry according to the TDS of the recpective Top Coat.
Additional IR drying of the fade-out area may reduce the risk of the edge rolling back when polished.

Mix the Permasolid HS Automotive Top Coat 275 according to the TDS. Apply the ready-to-spray Permasolid HS Automotive Top Coat 275 to cover the repair area and fade-out in staggered coats with reduced pressure within the sanded fade-out area.

Permacron® Blend-In Reducer 1031

Products

	Permacron® Blend-In Reducer 1031
	Clean after use with a suitable solventbased cleaning thinner.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Spies Hecker product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Spies Hecker product range, unless explicitly indicated otherwise.

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