



Technical Data Sheet.

Priomat® Wash Primer 4075



Extremely corrosion-resistant 2K wash primer for the Hi-TEC Performance and Classic Systems

Priomat Wash Primer 4075 is a zinc chromate- and phenol-free, acid-curing 2K wash primer for metal substrates. It is particularly suited to aluminium and galvanised steel.

- Provides outstanding corrosion protection due to its passivating properties.
- Meets the specifications of many automotive manufacturers.
- Allows for easy application.

For professional use only!

Spies Hecker simply closer.



An Axalta Coating Systems Brand

Priomat® Wash Primer 4075

Product preparation - application STANDARD



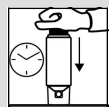
It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



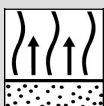
Bare steel sanded and cleaned
Galvanised steel or soft aluminium sanded and cleaned.
OEM Primer (e-coat), sanded and cleaned
Surfaces pretreated with 2K polyester products and then finely sanded and cleaned.
Old or original paintwork well sanded and cleaned.



Shake before use. (for at least 2 minutes)
Remove the red button from the cap and place it on the activation valve at the bottom of the can.
Press the activation valve inwards.
Shake the aerosol can once again for at least two minutes after activation.
Make a spray test after shaking.



Activated: 3 days - 4 days
Shake well again prior to each use.

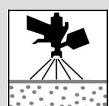


2 coats with intermediate flash-off: 5 min



18 - 22 °C

20 min - 30 min



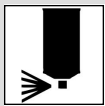
2K Surfacer

VOC compliant

2004/42/IIB(e)(840) 710: The EU limit value for this product (product category: IIB(e)) in ready to use form is maximum 840 g/l of VOC. The VOC content of this product in ready to use form is maximum 710 g/l.

Priomat® Wash Primer 4075

Products

	Priomat® Wash Primer 4075
	8 - 10 µm
	After use, hold aerosol can upside down and spray briefly to clean nozzle.

Remarks

	· Application distance to the substrate should be 15 until 25 cm. · Material has to be at room temperature (18-25°C) before use. · Do not recoat with polyester-, epoxy- or waterborne products. · Owing to the wide variety of metal alloys and manufacturing processes, it is essential to carry out a preliminary test on the respective substrate to ensure that the pretreatment is sufficient to guarantee perfect adhesion. · Maximum time before overcoating is 48 hours. · Not suitable for application on thermoplastic paintwork.
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Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Spies Hecker product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Spies Hecker product range, unless explicitly indicated otherwise.

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