



## Technical Data Sheet.

# Priomat® Reactive Pretreatment Wipes 4000



Pretreatment wipes for bare metal substrates. Formulated especially for use with Permasolid HS Speed Surfacers 5500 and 5550.

Priomat Reactive Pretreatment Wipes 4000 are easy to use as they come pre-saturated with the active ingredients. They are designed to make metal pretreatment processes very fast. They provide the adhesion, and help to improve corrosion resistance, for the subsequent paint process.

- Fast and easy wipe-on application for the pretreatment of bare metal surfaces.
- Designed especially for the use with Permasolid HS Speed Surfacers.
- Also suitable for small sand-through areas in combination with certain Permasolid HS Surfacers.
- Offer excellent adhesion and corrosion protection.
- Easy to use, no mixing or application equipment required.
- Economical; one wipe can be used to pretreat approximately 2 m<sup>2</sup>.
- Reduced flash-off times compared to 2K wash primers by about 20 - 25 minutes.
- Chromium-free, water-based and easily disposable, with a very low VOC-content (less than 1.5 %).

For professional use only!

Spies Hecker simply closer.



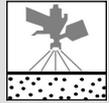
An Axalta Coating Systems Brand

# Priomat® Reactive Pretreatment Wipes 4000

## Product preparation - application

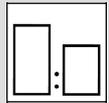


It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



Bare steel sanded and cleaned  
Galvanised steel or soft aluminium sanded and cleaned.  
Apply even and thoroughly in a cross wipes application method. Ensure the surface remains wet for at least 1 minute. This is necessary for an effective metal passivation.

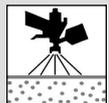
Do only apply on bare metal areas.  
The same wipe should not be used for different types of metal surfaces.



Ready to use



Not applicable



Permasolid HS Speed Surfacer are particularly suitable.  
Surface needs to be dry, overcoat within 15 minutes.

VOC compliant

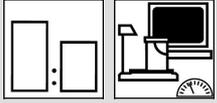
2004/42/IIB(a II)(200) 14: The EU limit value for this product (product category: IIB(a II)) in ready to use form is maximum 200 g/l of VOC. The VOC content of this product in ready to use form is maximum 14 g/l.

# Priomat® Reactive Pretreatment Wipes 4000

## Products

Priomat® Reactive Pretreatment Wipes 4000

## Product mix



Mixing ratios with special agents are available in the productmix table on Phoenix and in the specific TDS.

## Remarks

- Priomat Reactive Pretreatment Wipes 4000 should be protected from freezing. If the wipes are frozen, they are irreversibly damaged and cannot be used again.
- It is not recommended to use 1K primer, Wash Primer and polyester products over this product.
- Suitable personal protection equipment is recommended during application: rubber gloves are of particular importance in addition to protective work clothing and safety goggles.
- Always reseal the wipe package immediately after removing saturated wipes.
- For multiple use, wipes can be stored in a closed plastic-bag or container for maximum one working day. Used wipes should not be returned to the original container.
- If free fluid accumulates in the bottom of the wipe package roll the package horizontally to reabsorb the fluid.
- Dried out wipes must be discarded as they cannot be used or moistened again.
- The waterborne Priomat Reactive Pretreatment Wipes 4000 are chrome free.
- Coverage: 1 wipe/ 2m<sup>2</sup>
- Also suitable for small sand-through areas of bare metal exposed in the course of the repair process in combination with Permasolid HS Express Surfacer 5250 & 5250 Fast, Permasolid HS Premium Surfacer 5310 and Permasolid HS Performance Surfacer 5320.
- It is not recommended to use 1K primer, Wash Primer, polyester products and Epoxy Primer-Surfacer over this product.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Spies Hecker product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Spies Hecker product range, unless explicitly indicated otherwise.

For professional use only! The information provided in this documentation has been carefully selected and arranged by us. It is based upon our best knowledge on the subject at the date of issuance. The Information is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check the information with regard to up-to-dateness and suitability for his intended purpose. The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.