

Technical Data Sheet.

Permacron® 1K Elastic Primer 3410



User-friendly 1K plastic primer in a spray can

Permacron 1K Elastic Primer Surfacer 3410 transparent silver is a universal 1K adhesion promoter for all common external plastic vehicle parts.

- Achieves reliable adhesion.
- Offers high elasticity.
- Enables easy application.

For professional use only!

Spies Hecker simply closer.



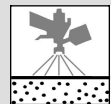
An Axalta Coating Systems Brand

Permacron® 1K Elastic Primer 3410

Product preparation - application STANDARD



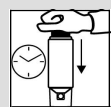
It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



New exterior common plastic car parts, tempering 60 min. 60-65°C / first cleaning use a pad ultrafine soaked in plastic cleaner / final cleaning use a cloth moistened with plastic cleaner.
Repairs to exterior common plastic car parts, sanded and cleaned.



Shake before use. (for at least 2 minutes)
Make a spray test after shaking.



Not applicable

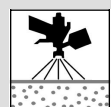


1 - 2 coats

with intermediate flash-off: 5 min

1 coat

final flash-off: 10 min - 15 min




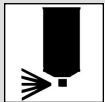
2K Elastified Surfacers

VOC compliant

2004/42/IIB(e)(840) 730: The EU limit value for this product (product category: IIB(e)) in ready to use form is maximum 840 g/l of VOC. The VOC content of this product in ready to use form is maximum 730 g/l.

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Products

	Permacron® 1K Elastic Primer 3410
	1 - 2 µm
Theoretical coverage	<p>90 - 95 m²/l at 1 micron dry film thickness</p> <p>Due to different hardener characteristics and different mixing ratios of the ready-to-use mixture in some TDS versions, the theoretical coverage calculation may vary.</p> <p>Note: The practical material consumption depends on several factors, e.g. geometry of the object, surface formation, application method, spray gun setting, inlet pressure, etc.</p>
	After use, hold aerosol can upside down and spray briefly to clean nozzle.

Remarks

- Material has to be at room temperature (18-25°C) before use.
- Application distance to the substrate should be 15 until 25 cm.
- On sanded through spots up to Ø 5.0 cm Permasolid® Elastic Primer 3410 transparent silver can be recoated directly with top coat.
- Coated plastic parts should not be washed with a high-pressure jet cleaner within the first six weeks. After this period, the nozzle must be held at a distance of no less than 30cm from the object.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Spies Hecker product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Spies Hecker product range, unless explicitly indicated otherwise.

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