



Technical Data Sheet.

Priomat® 1K Wash Primer 3255



Corrosion-resistant 1K wash primer for the Base System

Priomat 1K Wash Primer 3255 red brown is a zinc chromate-free 1K product for refinishing passenger cars.

- Offers good corrosion protection.
- Demonstrates good adhesion.
- Comes with welding certificate.

For professional use only!

Spies Hecker simply closer.



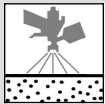
An Axalta Coating Systems Brand

Priomat® 1K Wash Primer 3255

Product preparation - application Spot & Panel repair



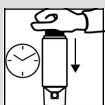
It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.



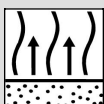
Bare steel sanded and cleaned
Galvanised steel or aluminium sanded and cleaned
OEM Primer (e-coat), sanded and cleaned
Old or original paintwork well sanded and cleaned.
Surfaces pretreated with 2K polyester products and then finely sanded and cleaned.



Shake before use. (for at least 2 minutes)
Make a spray test after shaking.



Not applicable

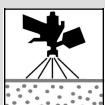


2 coat

with intermediate flash-off: 5 min - 10 min



	3255
18 - 22 °C	15 min - 20 min




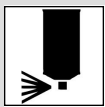
2K Surfacer

VOC compliant

2004/42/IIB(e)(840) 680: The EU limit value for this product (product category: IIB(e)) in ready to use form is maximum 840 g/l of VOC. The VOC content of this product in ready to use form is maximum 680 g/l.

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Products

	Priomat® 1K Wash Primer 3255
	15 - 30 µm 2 coats
	After use, hold aerosol can upside down and spray briefly to clean nozzle.

Remarks

	<ul style="list-style-type: none"> · Application distance to the substrate should be 15 until 25 cm. · Material has to be at room temperature (18-25°C) before use. · Owing to the wide variety of metal alloys and manufacturing processes, it is essential to carry out a preliminary test on the respective substrate to ensure that the pretreatment is sufficient to guarantee perfect adhesion. · Not suitable for application on thermoplastic paintwork. · Do not recoat with epoxy products. · Do not recoat with polyester products. · Certificate for welding existing. Suitable primer for panels which have to be welded.
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Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Spies Hecker product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Spies Hecker product range, unless explicitly indicated otherwise.

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